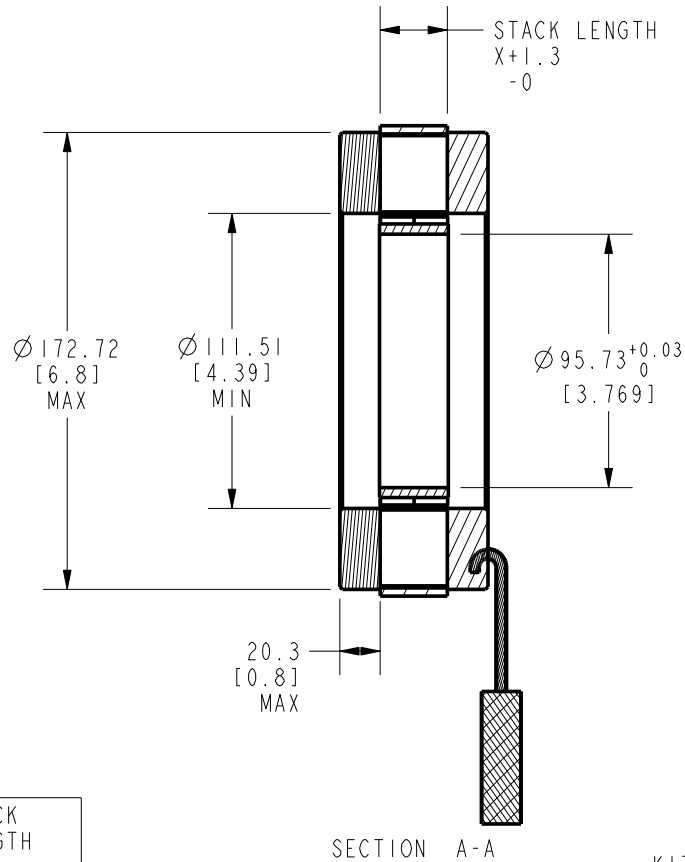


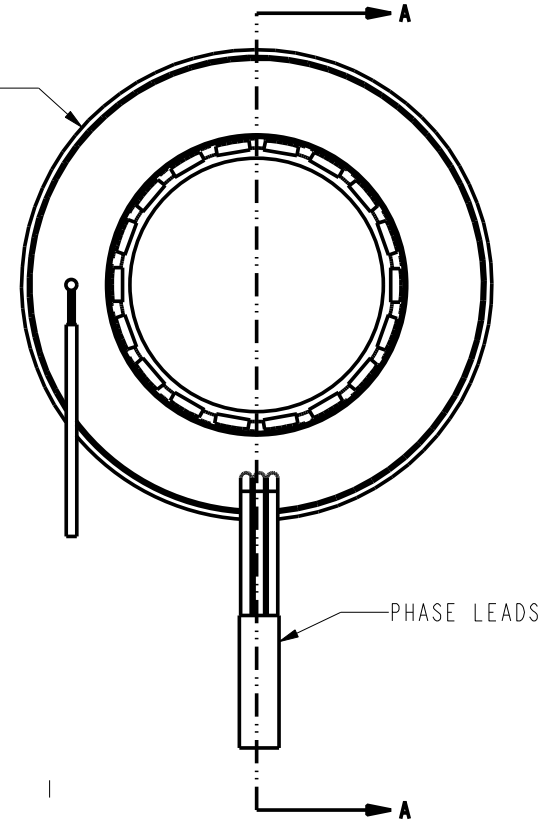
NOTES

1. MOTOR SUPPLIED AS TWO COMPONENTS: ROTOR & STATOR.
2. MAXIMUM WINDING TEMPERATURE TO BE 155°C.
3. DIGIT INDICATES THAT WINDING GET NO INTEGRAL COMMUTATION.

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	INITIAL RELEASE	03.02.11	J.DREXLER
B	ECO - 2676	11/17/11	H.HOANG



$\phi 177.8 \pm 0.08$
[7.00 $\pm$.003]
- A -



STACK CODE	STACK LENGTH X
025	6.4
050	12.7
075	19.1
100	25.4
150	38.1
200	50.8

K178 XXX - X X I

MOTOR DESIGNATION STACK CODE WINDING NUMBER CONNECTION SEE NOTE 3

ITEM NO.	QTY REQ'D	DRAWING/ PART NO.	DESCRIPTION	VENDOR	PART NUMBER
1	1	320-78000-XXX	178 ROTOR ASSY, NO INT. COMM.	PARKER	320-78000-XXX
2	1	178XXX-XXX-XXX	178 STATOR ASSY	PARKER	178XXX-XXX-XXX

BAYSIDE MOTION GROUP			
PORT WASHINGTON, NEW YORK, 11050			
178 KIT ASSY WITHOUT INTEGRAL COMM			
SCALE: 0.350	SHEET: 1 OF 1		
SIZE: A	CAGE CODE: 3RGJ2	DRAWING NO. K178100-8Y1	REV. B